

# IN-LINE INSPECTION REPORT

Comprehensive Mid-Production Assessment

Silq Fashions - Chennai, India



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|                                |                                       |    |
|--------------------------------|---------------------------------------|----|
| Quality Checkpoints            | Body Colour                           | OK |
|                                | Shade Check                           | OK |
|                                | Sewing Quality check                  | OK |
|                                | Matching buyer's tech pack/spec       | OK |
|                                | Compared to Approved Sample           | OK |
| Fabric Check                   | Fabric quality                        | OK |
|                                | GSM/Weight as specified               | OK |
|                                | Color shade matches standard          | OK |
|                                | Fabric Handfeel                       | OK |
|                                | Fabric Odour                          | OK |
| Artwork Check                  | Print/embroidery quality/AOP          | OK |
|                                | Print/embroidery Colour/AOP           | OK |
|                                | Print/embroidery Size/AOP             | OK |
|                                | Print / embroidery Rubbing check /AOP | OK |
|                                | Print/embroidery Handfeel/AOP         | OK |
|                                | Print/embroidery Odour/AOP            | OK |
| Trims, Accessories & Labelling | Main Label                            | OK |
|                                | Size Label                            | OK |
|                                | Wash Care Label                       | OK |
|                                | Tab Label                             | OK |
|                                | Additional Label                      | OK |
|                                | Placement of labels                   | OK |
|                                | Trims securely attached               | OK |
|                                | Drawcord / Rope / Eyelet              | NA |
|                                | Elastic Quality                       | NA |
|                                | Buttons / Button Hole                 | NA |
|                                | Hangtags / Barcode Sticker            | OK |
|                                | Polybag size / Quality                | OK |



General Information

FACTORY NAME & ADDRESS

Silq Fashions

BUYER/BRAND

Silq

INSPECTION DATE

11/28/2025

PURCHASE ORDER NO.

Silq - 3012

STYLE NO. / ARTICLE NO.

S5153

ITEM DESCRIPTION

MENS T-SHIRT

PRODUCT MATERIAL

100% COTTON

COLOUR

ALLOVER PRINTED

# Silq In-line Inspection Report

Comprehensive Mid-Production Assessment



|                                |                                                          |                                                        |                                                                           |
|--------------------------------|----------------------------------------------------------|--------------------------------------------------------|---------------------------------------------------------------------------|
| Functionality Check            | Ease of wear/removal                                     | OK                                                     | For Internal use only by Silq                                             |
|                                | Fit on mannequin or model                                | OK                                                     |                                                                           |
|                                | Functionality of Buttons / Zip / Elastic / Velcro / Hook | OK                                                     |                                                                           |
|                                | Overall Aesthetic appeal                                 | OK                                                     |                                                                           |
| Packing Quality & Presentation | Folding as per buyer requirement                         | OK                                                     | SILQ ID<br>Silq-6120987                                                   |
|                                | Carton Quality                                           | OK                                                     |                                                                           |
|                                | Carton Size                                              | OK                                                     |                                                                           |
|                                | Carton Marking                                           | OK                                                     |                                                                           |
| Inspection Summary             | Operation Being Inspected                                | : Under Production                                     | SILQ INSPECTOR<br>Mr. Mani                                                |
|                                | Production Status (%)                                    | : 30 % Production Completed / Balance under production |                                                                           |
|                                | Total Qty Inspected in In-Line                           | : 40 pcs                                               |                                                                           |
|                                | AQL Standard                                             | : 2.5                                                  |                                                                           |
|                                |                                                          |                                                        | REVIEW DATE<br>11/28/2025                                                 |
|                                |                                                          |                                                        | SECONDARY REVIEW BY<br>Mr. Sundar<br>Senior Manager<br>Global Inspections |

## Inspector Comments & Recommendations

1. Compared to Approved Pre- production sample.
2. Garment should be symmetrical
3. Main label print s/b centered and straight
4. Main label print s/b centered and straight
5. Side seam should be narrow and even
6. Avoid twisting at bottom hem
7. Neck Wrinkles should be strictly avoided
8. Both Sleeves should be even
9. Skip stitches should be avoided and adjust machine settings
10. Neck Band should be even all around
11. Pleats should be avoided at shoulder + sleeve joints
12. Avoid Raw Edges inside Bottom hem / sleeve hem - adjust the Flat lock machine settings
13. Take care and rectify print mistakes
14. Gsm was checked on rejected garment
15. Measurments should be within tolerance

SILQ QC HIGHLIGHTED THE DEFECTS IDENTIFIED DURING THE IN-LINE INSPECTION, EXPLAINED THEM TO THE FACTORY IN DETAIL, AND INSTRUCTED THE FACTORY TO RECTIFY ALL THE ABOVE-MENTIONED ISSUES BEFORE THE FINAL INSPECTION

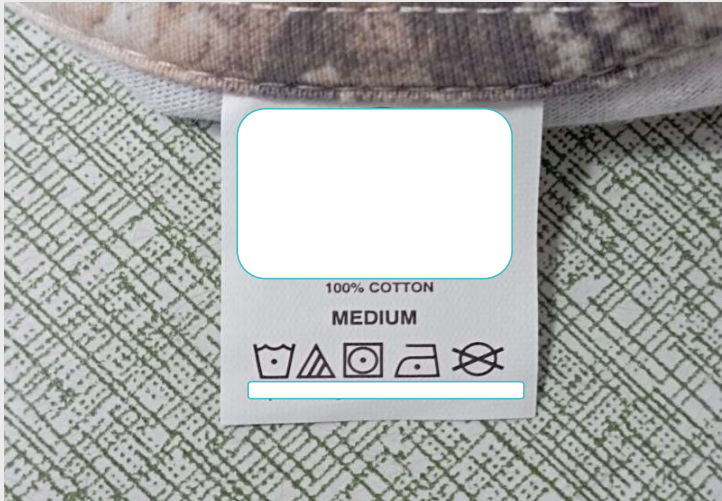
| Part Dimensions                          | Unit<br><br>Inches | Tol.<br>Limit<br>+ / - | MEASUREMENTS |      |      |        |      |      |        |      |        |        |      |      |        |      |      |        |      |        |      |   |    |      |   |    |
|------------------------------------------|--------------------|------------------------|--------------|------|------|--------|------|------|--------|------|--------|--------|------|------|--------|------|------|--------|------|--------|------|---|----|------|---|----|
|                                          |                    |                        | S            |      |      | M      |      |      | L      |      |        | XL     |      |      | 2XL    |      |      | 3XL    |      |        | Spec | I | II | Spec | I | II |
|                                          |                    |                        | Spec         | I    | II   | Spec   | I    | II   | Spec   | I    | II     | Spec   | I    | II   | Spec   | I    | II   | Spec   | I    | II     |      |   |    |      |   |    |
| Front body length - from hps to hem edge |                    | 1/2                    | 29 1/4       | OK   | OK   | 30 1/4 | OK   | +1/4 | 31 1/4 | OK   | +1/2   | 32 1/4 | OK   | OK   | 33 1/4 | -1/2 | -3/4 | 34     | OK   | +1/4   |      |   |    |      |   |    |
| Shoulder slope - measure 2pt             |                    | 1/8                    | 1 5/8        | OK   | OK   | 1 5/8  | OK   | OK   | 1 5/8  | OK   | OK     | 1 5/8  | OK   | OK   | 1 5/8  | OK   | OK   | 1 5/8  | OK   | OK     |      |   |    |      |   |    |
| Shoulder seam forward                    |                    | 1/8                    | 1/2          | +1/2 | +1/2 | 1/2    | OK   | -1/2 | 1/2    | OK   | +1/4   | 1/2    | -1/2 | -1   | 1/2    | OK   | +1/4 | 1/2    | +1/4 | +1/2   |      |   |    |      |   |    |
| Neck width - seam to seam                |                    | 1/4                    | 7 3/4        | OK   | OK   | 8      | -1   | OK   | 8 1/4  | -1   | OK     | 8 1/2  | OK   | -1   | 9      | OK   | -1   | 9 1/2  | OK   | OK     |      |   |    |      |   |    |
| Front neck drop - hps to seam            |                    | 1/4                    | 3 3/4        | +1/8 | OK   | 4      | +1/4 | +1/8 | 4 1/4  | OK   | OK     | 4 1/2  | +1/4 | +1/8 | 5      | OK   | OK   | 5 1/2  | -1/4 | OK     |      |   |    |      |   |    |
| Collar height - rib                      |                    | 1/8                    | 3/4          | +1/2 | +1/4 | 3/4    | OK   | +1/4 | 3/4    | OK   | OK     | 3/4    | +1/2 | +1/4 | 3/4    | +1/4 | +1   | 3/4    | OK   | +1/4   |      |   |    |      |   |    |
| Across front - 6" from hps seam to seam  |                    | 3/8                    | 18 1/4       | -1/2 | -1   | 19     | -1   | -1   | 20     | -1   | -1 1/8 | 21     | -1/2 | -1   | 21     | -1   | -3/4 | 21     | -1   | -1 1/2 |      |   |    |      |   |    |
| Chest width - 1" below armhole           |                    | 1/2                    | 20 1/2       | -1/8 | OK   | 22     | OK   | +1/4 | 24     | +1/4 | +1/4   | 26     | +1/4 | OK   | 26     | -1/4 | -3/8 | 26     | OK   | +1/4   |      |   |    |      |   |    |
| Bottom sweep opening - straight          |                    | 1/2                    | 20 1/2       | OK   | +1/8 | 22     | +3/8 | +1/4 | 24     | OK   | OK     | 26     | +1/8 | OK   | 26     | OK   | OK   | 26     | +1/4 | OK     |      |   |    |      |   |    |
| Hem height                               |                    | 1/8                    | 3/4          | OK   | OK   | 3/4    | +1/4 | OK   | 3/4    | -1/4 | OK     | 3/4    | -1/2 | -1/2 | 3/4    | OK   | -1/4 | 3/4    | +1/4 | OK     |      |   |    |      |   |    |
| Back body length - from hps to edge      |                    | 1/2                    | 29 1/2       | +1/4 | OK   | 30 1/2 | OK   | OK   | 31 1/2 | +1/4 | +1/2   | 32 1/2 | -1/4 | -1/4 | 32 1/2 | +1/4 | OK   | 32 1/2 | +1/4 | +1/4   |      |   |    |      |   |    |
| Back neck drop - hps to seam             |                    | 1/4                    | 2            | OK   | -1/4 | 2      | -1/4 | OK   | 2      | +1/4 | +1/4   | 2      | OK   | OK   | 2      | -1/4 | OK   | 2      | OK   | OK     |      |   |    |      |   |    |
| Across shoulder - seam to seam           |                    | 3/8                    | 19 7/8       | OK   | -1/8 | 20 5/8 | OK   | +1/8 | 21 5/8 | -1/8 | OK     | 22 5/8 | +1/8 | OK   | 22 5/8 | OK   | OK   | 22 5/8 | OK   | +1/4   |      |   |    |      |   |    |
| Across back - 6" from hps seam to seam   |                    | 3/8                    | 19           | OK   | OK   | 19 3/4 | OK   | OK   | 20 3/4 | +1/8 | OK     | 21 3/4 | OK   | OK   | 21 3/4 | OK   | OK   | 21 3/4 | +1/8 | OK     |      |   |    |      |   |    |
| Armhole - straight                       |                    | 3/8                    | 9 3/4        | +1/4 | OK   | 10 1/4 | +1/4 | OK   | 10 3/4 | OK   | +1/8   | 11 1/4 | +1/4 | OK   | 11 1/4 | +1/8 | OK   | 11 1/4 | -1/8 | OK     |      |   |    |      |   |    |
| Sleeve length - short - armhole to edge  |                    | 3/8                    | 8 1/4        | OK   | OK   | 8 1/2  | OK   | OK   | 8 3/4  | OK   | OK     | 9      | OK   | OK   | 9      | OK   | OK   | 9      | OK   | OK     |      |   |    |      |   |    |
| Sleeve opening                           |                    | 1/4                    | 7            | +1/4 | OK   | 7 1/4  | +1/4 | OK   | 7 1/2  | OK   | +1/8   | 7 3/4  | +1/4 | OK   | 7 3/4  | +1/8 | OK   | 7 3/4  | -1/8 | OK     |      |   |    |      |   |    |
| Sleeve hem height                        |                    | 1/8                    | 3/4          | OK   | OK   | 3/4    | OK   | OK   | 3/4    | OK   | OK     | 3/4    | OK   | OK   | 3/4    | OK   | OK   | 3/4    | OK   | OK     |      |   |    |      |   |    |

MEASRURMENT COMMENTS :

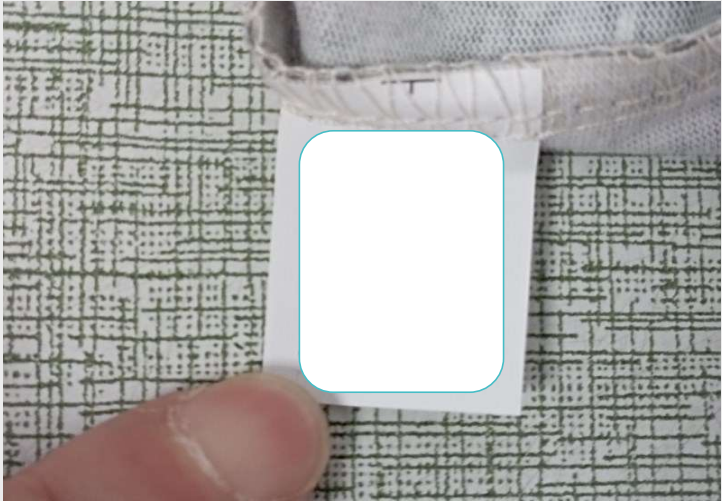
1. The Specs Marked in Yellow are out of Tolarance



GENERAL IMAGES



MAIN LABEL + SIZE LABEL + WASHCARE LABEL



SIDE LABEL



COMPARED TO APPROVED SAMPLE - FRONT



COMPARED TO APPROVED SAMPLE - BACK



GARMENT FRONT



GARMENT BACK



GENERAL IMAGES



NECK VIEW



AOP PRINT VIEW



AOP PRINT COMPARED TO APPROVED SAMPLE



SHADE CHECK IN BULK



BULK IN PRODUCTION LINE



BULK IN IRONING LINE



QUALITY CHECK IMAGES



NECK STRETCH CHECK



LABEL SEWING CHECK



ODOUR CHECK



SIDE SEAM STITCHING QUALITY CHECK



PRINT DRY RUB CHECK



PRINT PEEL OFF CHECK



DEFECT IMAGES



**Findings** : Botom hem Wavy  
**Corrective Action** : Machine setting is too tight - adjust to loosen it slightly



**Findings** : Neck Shape uneven  
**Corrective Action** : Take care while attaching neck rib



**Findings** : Neck Rib width eneven  
**Corrective Action** : Neck Rib should be cut evenly in the cutting



**Findings** : Shoulder Slope not even on b  
**Corrective Action** : Maintain the stitching allowance evenly in shoulder joining