

In-Line Inspection Report

Comprehensive On-Site
Assessment

SILQ FASHIONS, CHENNAI - INDIA



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Silq In-line Inspection Report

General Information

Inspection Date	05/14/2025
Factory Name & Address	Silq Fashion
Buyer/Brand	Silq
Purchase Order No.	Silq-3012
Style No. / Article No.	S5153
Item Description	MENS NIGHT PANT
Product Material / Construction	100% Cotton
Colour	BLUE / WHITE - CHECKS

SAMPLE IMAGE



Quality Checkpoints

Pcs Inspected / colour	5 pcs	
Item	Comments	Remarks
Body Colour	OK	
Shade Check	OK	
Sewing Quality check	OK	
Matching buyer's tech pack/spec	OK	
Compared to Approved Sample	OK	

Fabric Check

Item	Comments	Remarks
Fabric quality	OK	
GSM/Weight as specified	OK	
Color shade matches standard	OK	
Fabric Handfeel	OK	
Fabric Odour	NA	

Artwork Check

Item	Comments	Remarks
Print/embroidery quality	OK	
Print/embroidery Colour	OK	
Print/embroidery Size	OK	
Print / embroidery Rubbing check	OK	
Print/embroidery Handfeel	OK	
Print/embroidery Odour	OK	

Trims, Accessories & Labelling

Item	Comments	Remarks
Main Label	OK	
Size Label	OK	
Wash Care Label	OK	
Tab Label	OK	
Additional Label	OK	
Placement of labels	OK	
Trims securely attached	OK	
Drawcord / Rope / Eyelet	OK	
Elastic Quality	OK	
Buttons / Button Hole	OK	
Hangtags / Barcode Sticker	OK	
Polybag size / Quality	OK	

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Functionality Check

Item	Comments	Remarks
Ease of wear/removal	OK	
Fit on mannequin or model	OK	
Functionality of Buttons / Zip / Elastic / Velcro / Hook	OK	
Overall aesthetic appeal	OK	

Packing Quality & Presentation

Item	Comments	Remarks
Folding as per buyer requirement	OK	
Carton Quality	OK	
Carton Size	OK	
Carton Marking	OK	

Inspection Summary

Item	Comments
Operation Being Inspected (e.g., Stitching, Trimming, Finishing)	Under Production
Production Status (%)	30 % Production Completed / Balance under production
Total Qty Inspected in In-Line	40 pcs
AQL Standard	2.5

Inspector Comments & Recommendations

1. PRE- PRODUCTION SAMPLE NOT YET APPROVED - (PP SAMPLE NOT AVAILABLE FOR THIS COLOUR - COMPARED PP COUNTER IN OTHER COLORWAY ONLY FOR CONSTRUCTION AND FOR,COLOUR COMPARED WITH APPROVED SWATCH)
- 2.DRAWCORD WAS NOT TACKED AT WAIST BAND BACK SIDE
3. GARMENT SHOULD BE SYMMETRICAL
4. MAIN LABEL S/B CENTERED AND STRAIGHT
5. WAIST BAND S/B EVEN
6. SIDE POCKET OPEN S/B EVEN.
7. SIDE SEAM SHOULD BE NARROW AND EVEN
8. POCKET EDGES SHOULD BE SECURED PROPERLY
9. SKIP STITCHES SHOULD BE AVOIDED AND ADJUST MACHINE SETTINGS
10. BUTTON HOLE S/B CENTERED AND S/B EVEN BO BOTH SIDES
11. PLEATS SHOULD BE AVOIDED AT FLY .EDGES SHOULD BE NARROW
12. DRAW CORD HOLE STITCH DENSITY S/B IMPROVED
13. FLY OPEN S/B COVERED AFTER BUTTONING. PLS FOLLOW
14. GSM WAS CHECKED ON REJECTED GARMENT
15. MEASURMENTS SHOULD BE WITHIN TOLARANCE

THE ABOVE SAID COMMENTS HAS TO BE RECTIFIED IN PRODUCTION AND BEFORE OFFERING FOR FINAL INSPECTION - PLS CHECK CAREFULLY AND RECTIFY THE ABOVE COMMENTS INFORMED FACTORY PRODUCTION FLOOR - TO RECTIFY THE ABOVE MENTIONED COMMENTS .

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Silq ID

Silq-6120987

Silq Inspector

Mr. Mani

Report Date

05/14/2025

Secondary Review By

Mr. Sundar
Senior Manager - Global Inspections

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Part Dimensions	Unit	Tol. Limit +/-	MEASUREMENTS																							
			S			M			L			XL			2XL			3XL								
			Spec	I	R	Spec	I	R	Spec	I	R	Spec	I	R	Spec	I	R	Spec	I	R	Spec	I	R	Spec	I	R
Waist (Relax Elastic Finished)			30	OK	OK	32	OK	+1/4	34	OK	+1/2	37	OK	OK	40	-1/2	-3/4	43	OK	+1/4						
Elastic Width			1 1/2	OK	OK	1 1/2	OK	OK	1 1/2	OK	OK	1 1/2	OK	OK	1 1/2	OK	OK	1 1/2	OK	OK						
High Hip (4" below Top Waist)-Relax			42	+1/2	+1/2	44	OK	-1/2	46	OK	+1/4	49	-1/2	-1	52	OK	+1/4	55	+1/4	+1/2						
Low Hip (8" Below Top Waist)			47	OK	-1 1/2	49	-1	-1 1/2	51	-1	-1 1/2	54	-1 1/2	-1	57	-1 1/2	-1	60	-1/2	-1						
Side Pocket Length			6 1/2	+1/8	OK	6 1/2	+1/4	+1/8	6 1/2	OK	OK	6 1/2	+1/4	+1/8	6 1/2	OK	OK	6 1/2	-1/4	OK						
Leg Inseam Length			31	+1/2	+1/4	31	OK	+1/4	31	OK	OK	31	+1/2	+1/4	31	+1/4	+1	31	OK	+1/4						
Leg Outseam Length			43	-1/2	-1	43 1/2	-1	-1	44	-1	-1 1/8	44 1/2	-1/2	-1	45	-1	-3/4	45 1/2	-1	-1 1/2						
Front Rise (Including Waistband)			12 1/2	-1/8	OK	13 1/4	OK	+1/4	14	+1/4	+1/4	14 3/4	+1/4	OK	15 1/2	-1/4	-3/8	16 1/4	OK	+1/4						
Back Rise (Including Waistband)			16 1/8	OK	+1/8	16 7/8	+3/8	+1/4	17 5/8	OK	OK	18 3/8	+1/8	OK	19 1/8	OK	OK	19 7/8	+1/4	OK						
Thight (1" Below Crotch)			28	OK	OK	29 1/2	+1/4	OK	31	-1/4	OK	33	-1/2	-1/2	35	OK	-1/4	37	+1/4	OK						
Knee (12" Below Crotch)			23 1/4	+1/4	OK	24 1/2	OK	OK	25 3/4	+1/4	+1/2	27 1/4	-1/4	-1/4	28 3/4	+1/4	OK	30 1/4	+1/4	+1/4						
Leg Opening			17	OK	-1/4	18	-1/4	OK	19	+1/4	+1/4	20	OK	OK	21	-1/4	OK	22	OK	OK						
fly opening- revised-pls follow this			5 1/2	OK	-1/8	5 1/2	OK	+1/8	5 1/2	-1/8	OK	5 1/2	+1/8	OK	5 1/2	OK	OK	5 1/2	OK	+1/4						
Fly width			1 1/2	OK	OK	1 1/2	OK	OK	1 1/2	+1/8	OK	1 1/2	OK	OK	1 1/2	OK	OK	1 1/2	+1/8	OK						
J-stich			6 1/2	+1/4	OK	6 5/8	+1/4	OK	6 3/4	OK	+1/8	6 7/8	+1/4	OK	7	+1/8	OK	7 1/8	-1/8	OK						
DRAWCORD LENGTH- REVISED- FOLLOW THIS			58	+1	-1 1/2	60	+1	+1/2	62	OK	+1	64	-1	-1/2	66	+1/2	OK	66	-1	-1 1/4						
MEASRURMENT COMMENTS :																										
1. The Specs Marked in Yellow are out of Tolerance																										

Accessories and Trims

MAIN LABEL



BUTTON



SIDE POCKETS



WASCARE LABEL



SIZE LABEL



FRONT FLY



GARMENT FRONT VIEW



GARMENT BACK VIEW



APPROVED SWATED COMPARED WITH BULK



FRONT FLY WITH BUTTON



DRAWCORD & BUTON HOLE VIEW



WAISTBAND INSIDE VIEW



Defects Found by *Silq*

Findings : Waist Band Wavy
Corrective Action : waist band attachment gathering s/b distributed evenly



Findings : Drawcord hole up and down
Corrective Action : Drawcord hole s/b even and straight



Findings : Inseam Hiking
Corrective Action : seam s/b balanced and narrow



Findings : Pocket open un- even
Corrective Action : During pocket operation maintain evenness



Findings : Fly open un- covered
Corrective Action : Fly s/b Covered properly before attaching button



Findings : Top stitch overlapping on draw card hole
Corrective Action : Waist band Top Stitching should be straight and Center the Button hole

